



Powder Coating Storage Requirements

These comments apply to uncured powder coatings as sold. Product storage life depends upon the storage conditions. When stored properly, the storage life should be more than six months from receipt. Experience has shown that many products can remain useful for periods of up to several years.

Proper storage requirements include:

- Keeping product at temperatures less than 80 degrees F (26.7 degrees C) with the relative humidity in the 50-60% range
- Store product in a cool, dry, well ventilated area away from heat, ignition sources, and direct sunlight
- Keep containers tightly closed
- Protect from physical damage
- Do not expose product to damp or wet conditions
- Avoid contaminating product during storage and use

Following these guidelines will optimize product storage life and application performance. Generally, older product is often usable if it displays good fluidization. Agglomeration and chunking indicate the product has deteriorated. Questionable product should be application/performance tested to confirm acceptability before use.