

TruAnodize

Anodized Architectural Powder Coatings

The TCI 10000 Series Architectural anodize effect product line is formulated in a Superior Exterior Performance modified polyester system to meet the performance requirements of AAMA 2604. This product line is an excellent replacement for anodized products and minimizes or eliminates the color variation problems associated with anodizing metals and having to mix and match various anodized colors. The TCI AAMA 2604 Anodized line has six colors developed to match the six most popular anodized offerings in the market and have a 60° gloss range of 5-15%. These coatings apply in one coat, require no clear coat, and achieve a beautiful, smooth, low gloss finish suitable for any architectural, commercial, or residential project.

Stock Products

| Product Name | Product No. |
|-----------------------------|--------------|
| 2604 Anodized Lt. Bronze LR | 100110-01991 |
| 2604 Anodized Dk. Bronze LR | 100110-01992 |
| 2604 Anodized Dk. Bronze DR | 10010-92370 |
| 2604 Anodized Champagne LR | 100110-01993 |
| 2604 Anodized Black | 10010-92369 |
| 2604 Bonded Anodized Clear | 101110-01987 |

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TCI[®]
 WHERE YOUR
 WORLD MATTERS



Ideal Applications

- ▶ Windows
- ▶ Door frames
- ▶ Lighting
- ▶ Benches
- ▶ Wall panels
- ▶ Rails

Features and Benefits

- ▶ Formulated to create an anodized look in one simple step
- ▶ Simple one coat application with no clear coat
- ▶ Uniform color: minimizes or eliminates color variation problems commonly associated with anodized metals
- ▶ Smooth, low gloss finish with a rich natural anodized effect
- ▶ Batch-to-batch consistency
- ▶ Meets AAMA 2604 performance requirements and has an associated 5 year warranty for certified applicators

TruDurance

Architectural Powder Coatings

TruAnodize is a part of the AAMA 2604 TruDurance product line. Products in this series have a 60° gloss range of 5-90°+ and are available in a wide selection of colors. Proper chrome or non-chrome pretreatment is critical for product performance. Chromium Chromate or chromium phosphate coating weights should be a minimum of 30 mg/ft². Alternative chrome and/or non-chrome conversion coatings should be maintained according to supplier's recommendations. A TCI technical representative must audit each application system to ensure products will meet the 2604 specification.